

Gate valves

Ductile iron gate valves with reducing gear

1092 2 PN 10 16

Flanges: UNI EN 1092-2 PN 10 - 16 Design: DIN 3352, EN 1074 1-2; Face to face length: EN 558-1, serie 14. DIN 3202 F4

Pressure test according to: EN 12266-1 Installation: vertical APPLICATIONS • Water supply • Drinking water • Fire fighting systems • Waste water treatment plants Epoxy paiting suitable for drinking water applications.

## Art. 93R DN700-1200

Soft seated gate valves, in ductile iron GGG40 with flat body and EPDM lined wedge, are suitable for drinking water applications, being fully coated with epoxy powder painting, not toxic. This kind of gate valves are inside screw, with non rising stem in AISI 420, wedge EPDM vulcanized and sliding rails on the body. The soft seated gate valves are full bore, have no pressure drops, with the EPDM covered wedge that is not affected by corrosion and that doesn't need any maintenance. In case of need, o-rings on the stem can be replaced with the valve in the pipeline and in complete open position. Soft seated gate valves in ductile iron can be installed above or under the ground level, or in chambers. This is our model Fig. 93 with reducing gear, for big diameters. Electric actuator on demand with suitable outlet flange ISO 5210 F10/F14.

| Materials |               |  |
|-----------|---------------|--|
|           | body-bonnet   | ductile iron GGG40, EN-GJS-400-15              |
|           | wedge         | ductile iron GGG40, EN-GJS-400-15 EPDM covered |
|           | handwheel     | cast iron GG25, EN-GJL-250                     |
|           | stem          | stainless steel X20 CR13                       |
|           | stem seat     | o-ring   |
|           | bonnet gasket | EPDM   |
|           | painting      | ероху  |

| Dimensions | DN   | L mm. | H mm. | D mm. | Weight kg. |
|------------|------|-------|-------|-------|------------|
|            | 700  | 430   | 1510  | 910   | 1100       |
|            | 800  | 470   | 1690  | 1025  | 1300       |
|            | 900  | 510   | 1900  | 1125  | 1700       |
|            | 1000 | 550   | 2050  | 1255  | 2700       |
|            | 1200 | 630   | 2425  | 1485  | 3200       |

| Pressure | DN       | Nominal pressure | Test pressure Mpa |      | Max working<br>pressure Mpa |
|----------|----------|------------------|-------------------|------|-----------------------------|
|          | mm       | BAR              | body              | seat | 65°C                        |
|          | 700-1200 | 10               | 1,5               | 1,1  | 1,0                         |



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